



ALPHA

Commercial Blinds

SEALED UNIT INSTALLATION PROCEDURES

1. Glass Blind Unit to be $\frac{1}{2}$ " less frame sizes. Check frame for squareness and level.
2. Determine location for control knob assembly on frame/door. Drill $\frac{3}{8}$ " hole approximately $\frac{7}{8}$ " from inside edge of frame for control knob. Then drill $\frac{3}{8}$ " hole in center of glass pocket approximately 1" above control knob.
3. Install control knob cable through frame using fishing cable attached. Install cable through frame and disconnect fishing cable. Mark mounting holes for control knob face plate, drill using a #31 drill bit and mount using $\frac{1}{2}$ " x #6 screws.
4. At this time install d-rod into control knob cable and tighten set screw.
5. Install setting blocks for glass. Place control side of glass first at slight angle.
6. At jamb assembly measure d-rod length between blind cable and control knob cable allow for 1" engagement as required. Cut D-rod to length.
7. Tilt glass and install d-rod into spring loaded blind cable. This is a spring loaded engagement and no set screw is required. Pull d-rod assembly into jamb pocket with pick tool supplied.
8. Center glass in opening and apply stops as required.
9. Test control knob to make sure blind is operating properly. If problem, check that d-rod assembly is not binding and that it is installed into cable controls correctly.



























